Appl'n No.: 10/614,719 Amdt dated May 22, 2006

Reply to Office action dated Feb. 22, 2006

AMENDMENTS TO THE CLAIMS:

This listing of claims will replace all prior versions, and listings, of claims in the application:

Listing of Claims:

1. (Currently amended) A metal profile part comprising two or more

superimposed metal profiles, the metal profiles comprising openings in an area of

superimposed contacting surfaces, said contacting surfaces being disposed in flat edge

sections of the metal profiles, said metal profiles being connected to each other by plastic

material connections formed by injecting a plastic material into the openings, means of an

injection molded said plastic material connections extending through the openings and

enclosing the flat edge sections around the openings, and wherein the openings in the flat

edge sections of the metal profiles are lying on top of each other in a substantially planar and

congruent manner.

2. (Withdrawn) A method of connecting metal profiles to form a metal profile

part comprising the following steps:

inserting the metal profiles to be connected with each other into a tool such that

openings provided in respective contacting surfaces of the metal profiles are lying on top of

each other in a substantially congruent manner;

injection molding of plastic material connections in the area of the openings through

the openings; and

curing the plastic material connections.

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3. (Withdrawn) The method as defined in claim 2 wherein the openings are generated after the metal profiles are inserted into the tool and aligned to each other with their respective contacting surfaces.